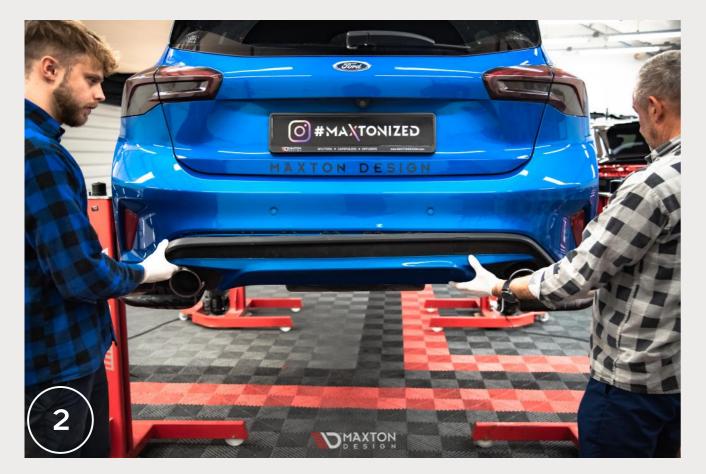
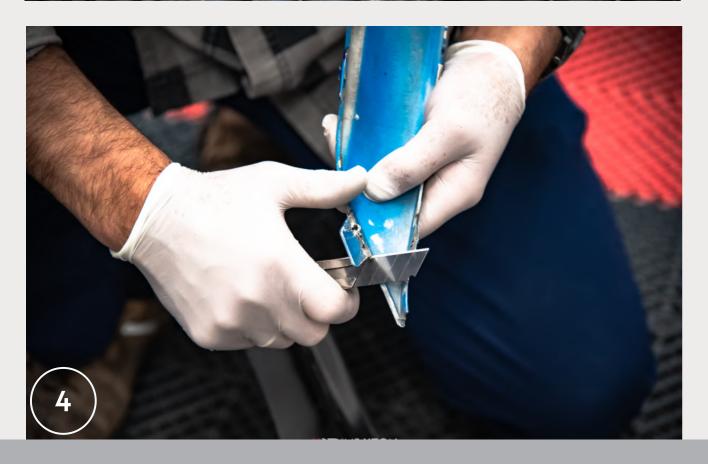


Ford Focus Mk4 ST Rear Valance RS2 Assembly Instruction

- 1. Prepare the car for assembly. We recommend using jacks and removing the bumper.
- 2. Dismantle the original valance.
- 3. Remove the side pieces from the original valance.
- 4.Cut off the side-piece fastening closest to the inside.















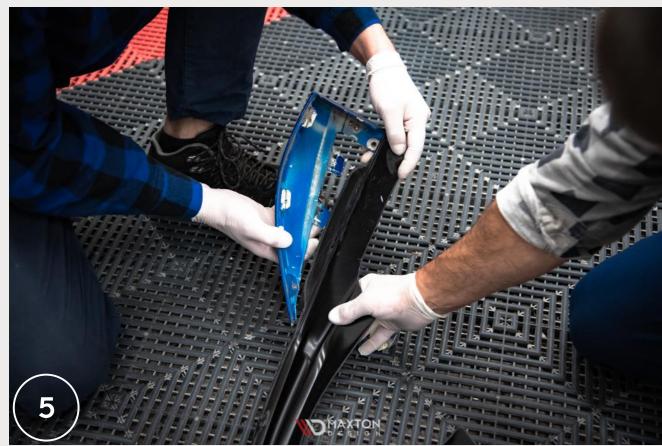














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- 5. Attach the side elements to the valance by inserting the fasteners into the slots in the valance.
- 6. Prepare the driver and screws.
- 7. Tighten the screws into the inserted mounts so that the side elements stay in place.
- 8. Remove the protective foil from the valance fasteners.
- 9. Place the valance with the attached side elements in the bumper.





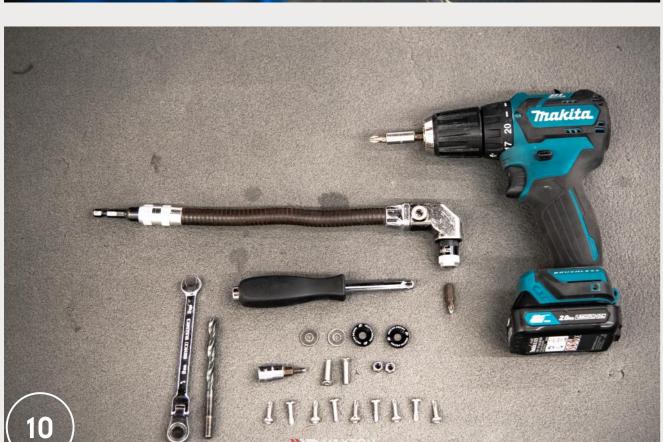


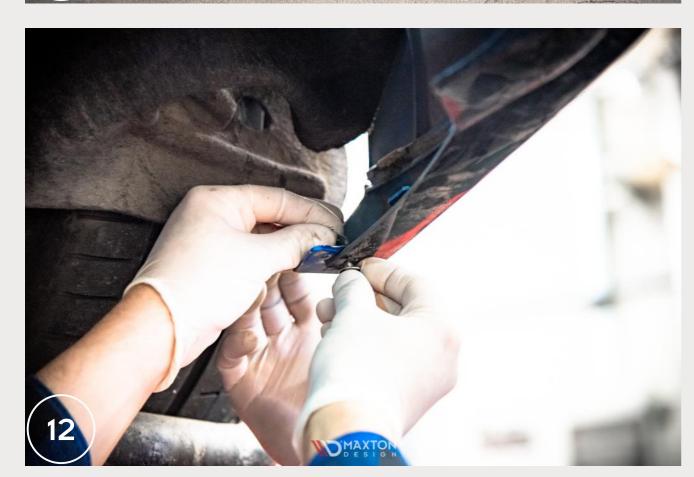


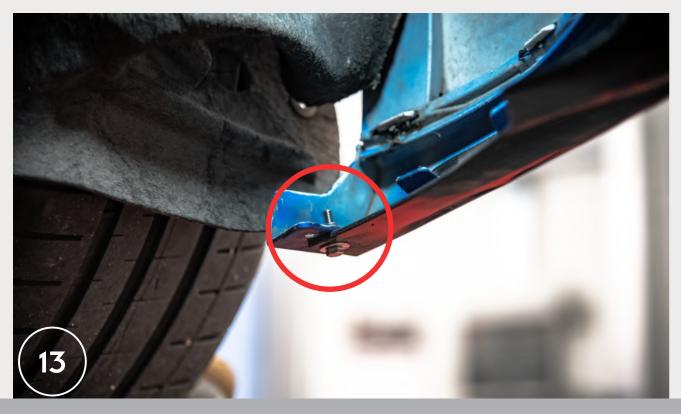


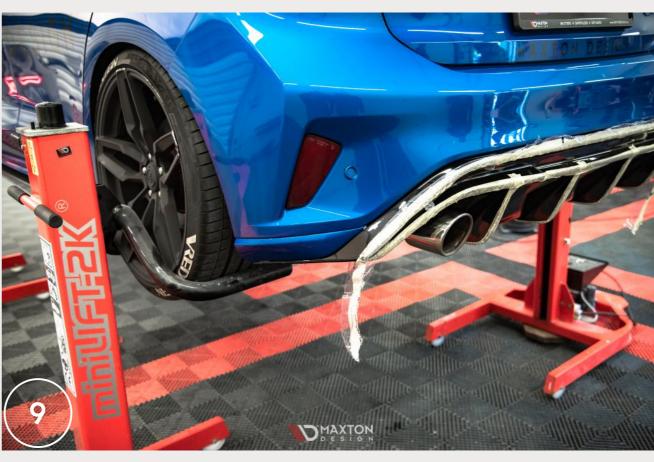


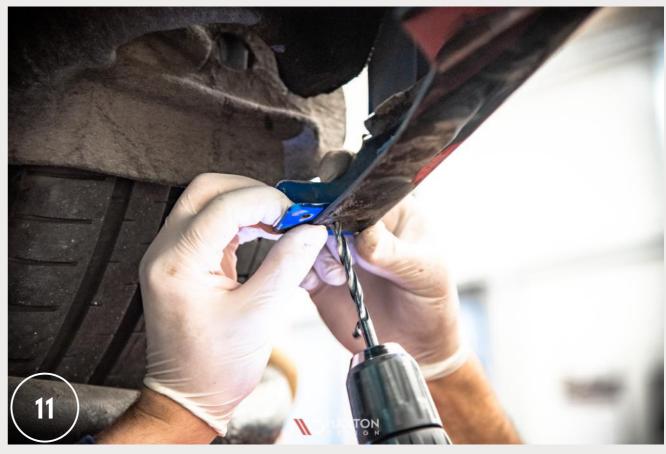




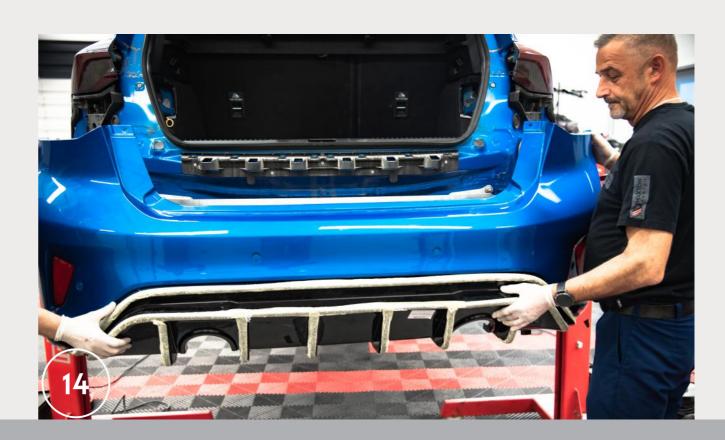




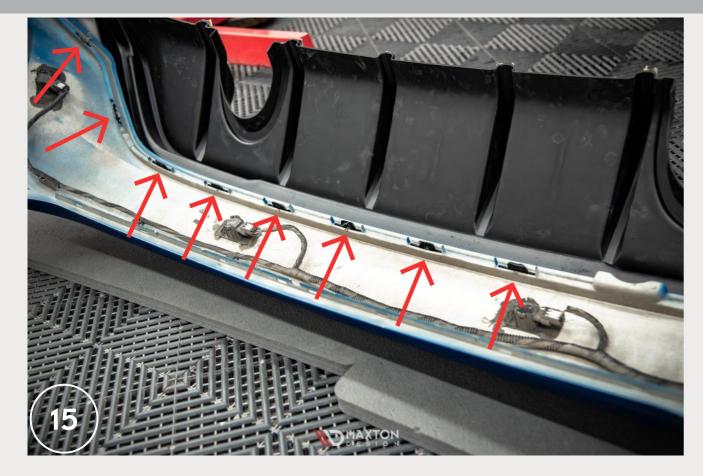




- 10. Prepare a mounting kit, drill, wrench, and screwdriver.
- 11. Drill a hole through the side element and the valance.
- 12. Insert the screw through the drilled hole.
- 13. Using the washer and the nut, tighten the bolt firmly so that the side element and valance fit properly.
- 14. Remove the bumper along with the valance.

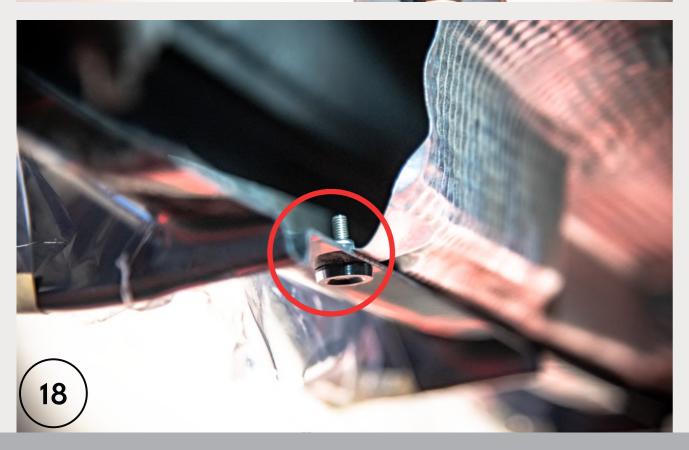


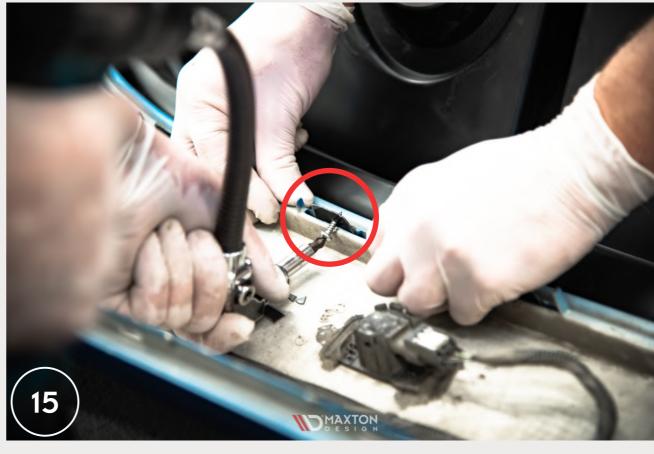
sales@maxtondesign.eu













- 15. Use the screws to put the valance in place in the bumper. The screws should be screwed in so as to prevent sliding of the valance fasteners from the slots in the bumper.
- 16. Put back the bumper with the valance attached.
- 17. Drill a hole through the valance from the bottom so that the hole is aligned with the hole in the bumper plate.
- 18. Use the bolt with washer and nut to fix firmly the valance to the bumper plate.
- 19. Ready.

