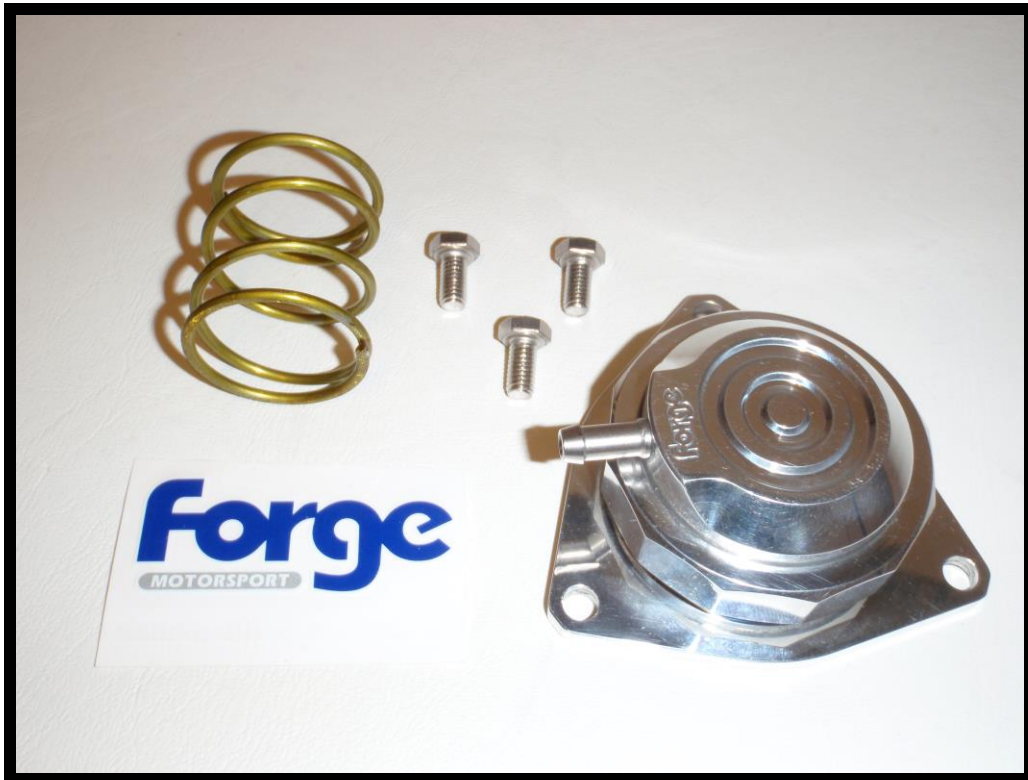




Honda Civic Type Recirculation Valve Installation Instructions



Tools Required:

Flat headed screw driver

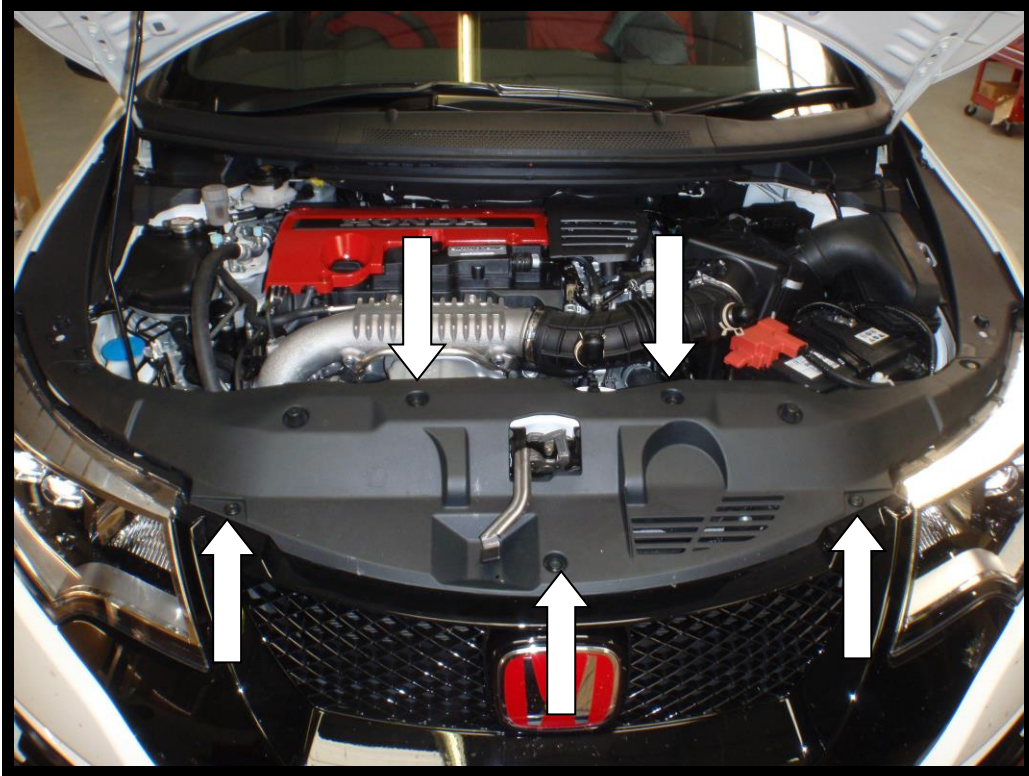
Phillips screw driver

Hose clamp drive

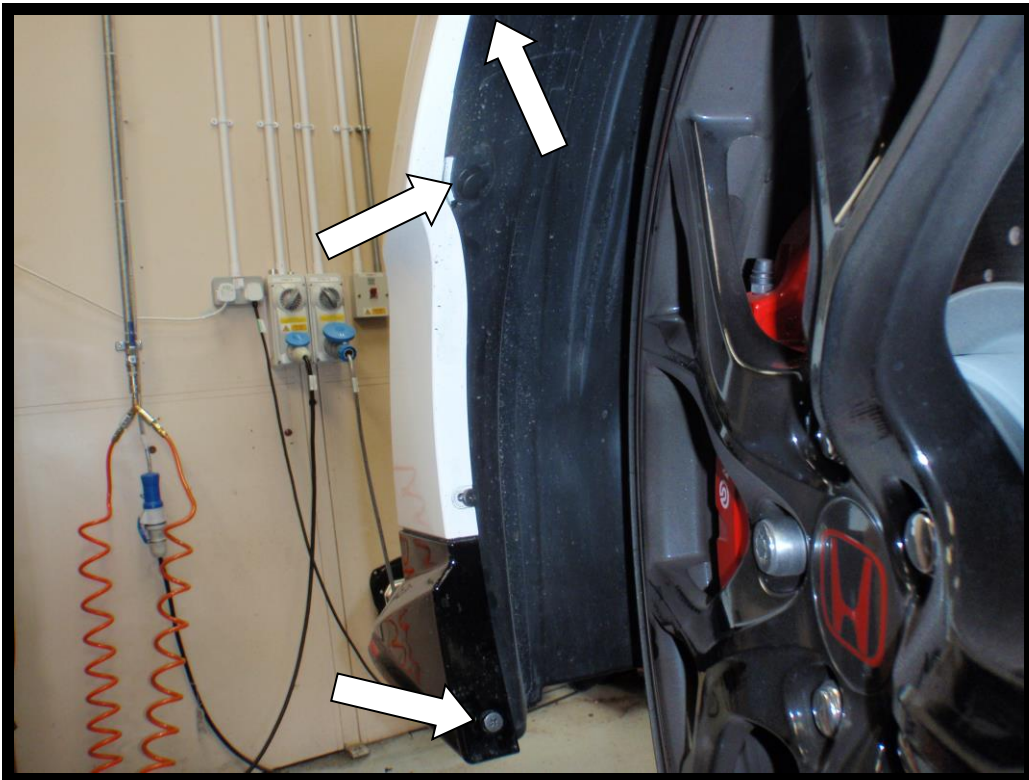
10mm and 12mm socket with suitable wrench and extensions

10mm spanner

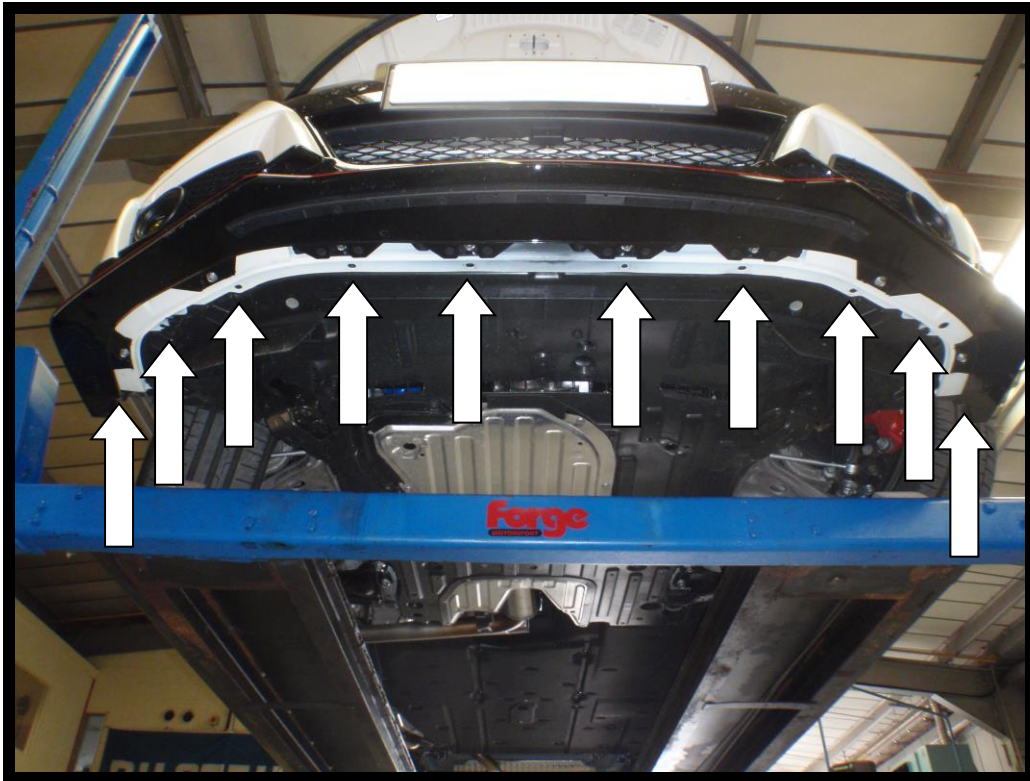
1. Remove the clips from the slam panel cover and remove.



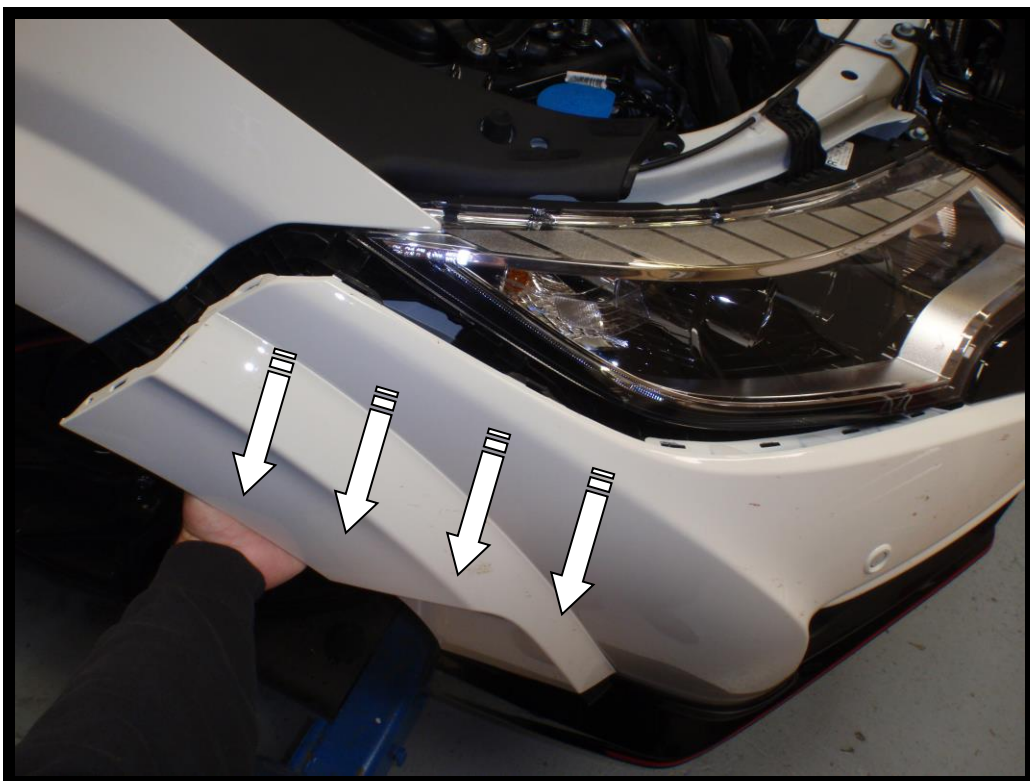
2. Remove the bottom screw and two plastic clips from the arch liner.



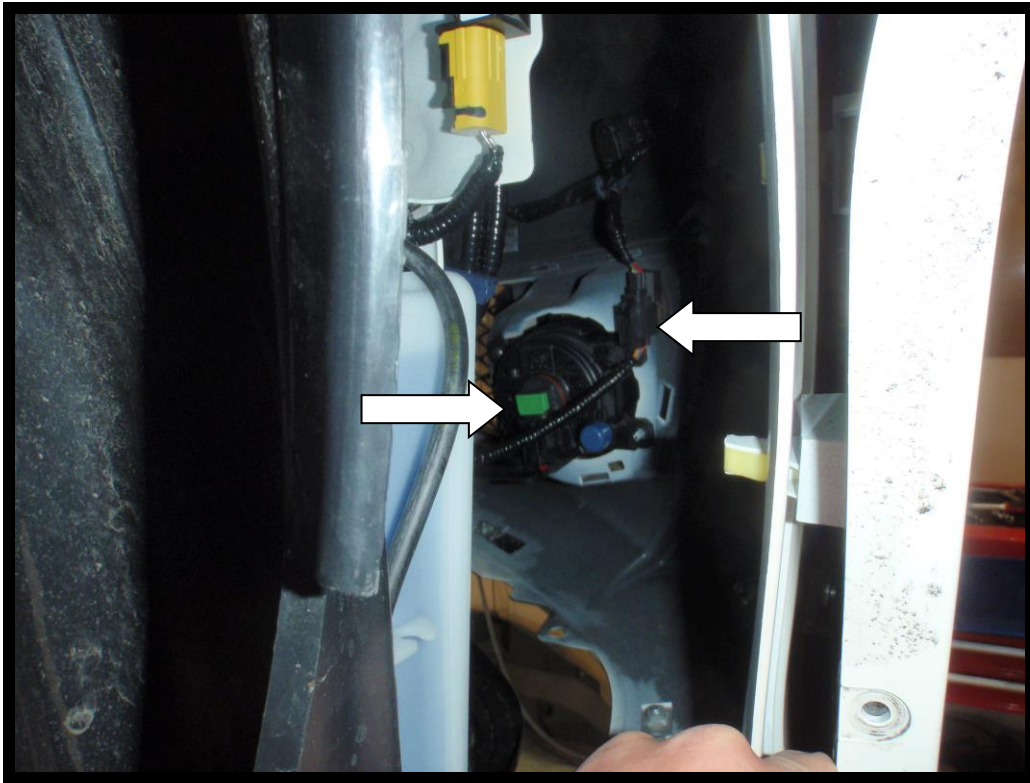
3. Remove all of the plastic clips from the edge of the under tray.



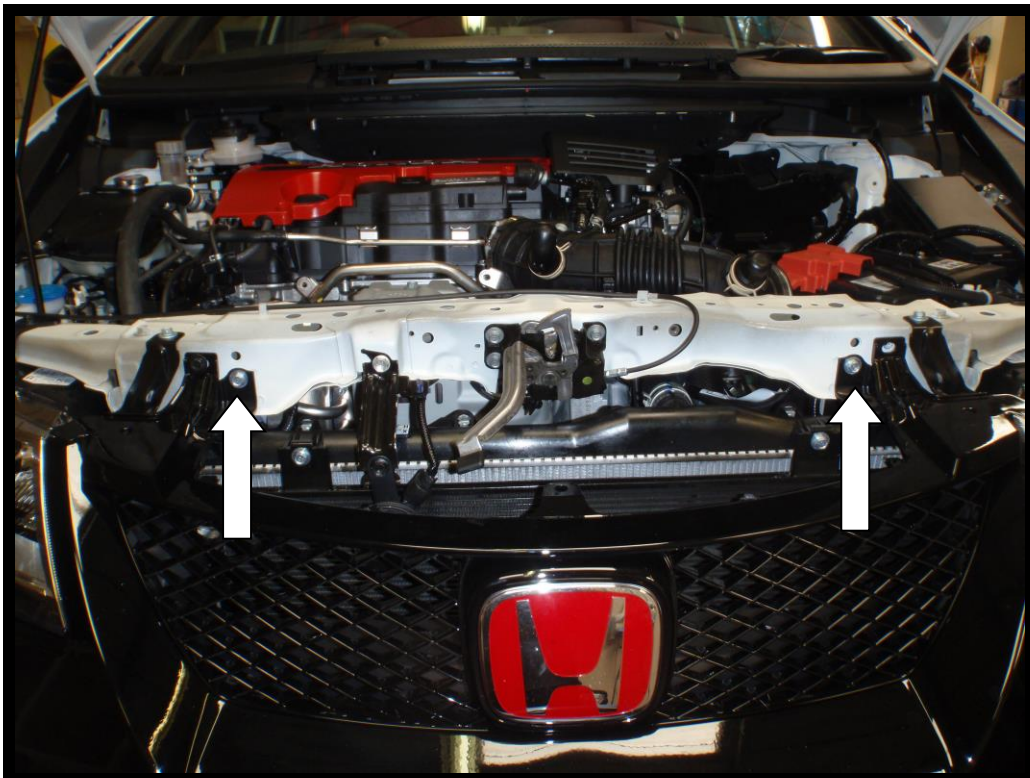
4. Pull the bumper out from the wing and the head light. Take care of the arch as it is only stuck with double sided tape and can easily detach from the bumper.



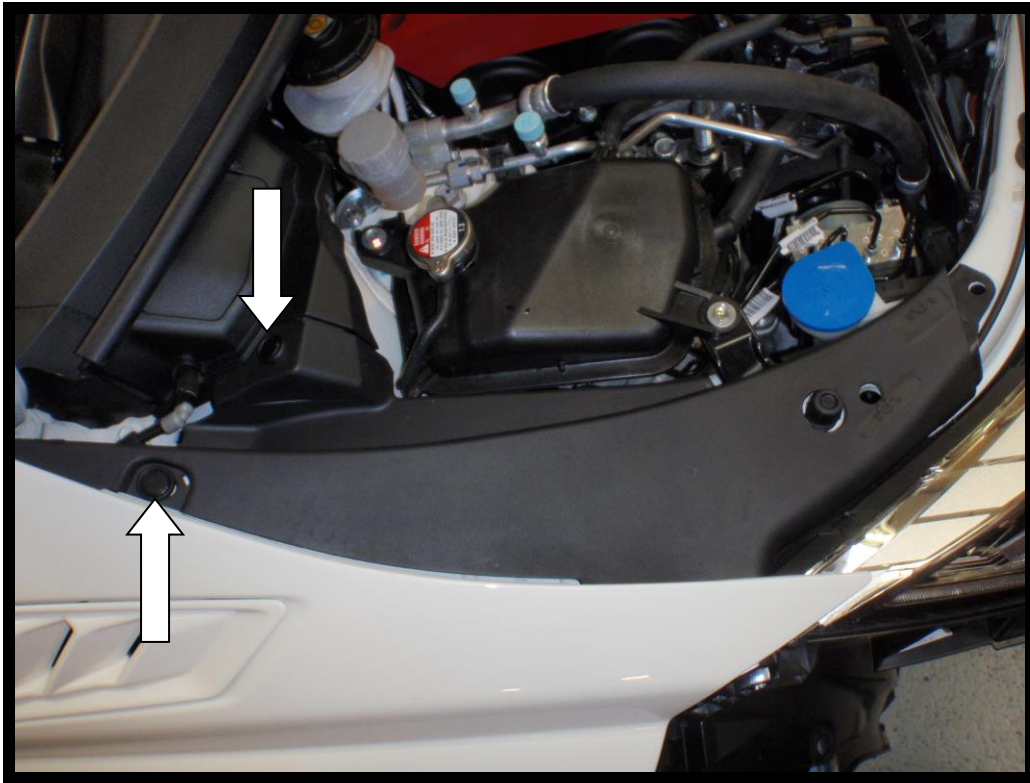
5. With the sides of the bumper pulled out unclip the spot lights and parking sensors.



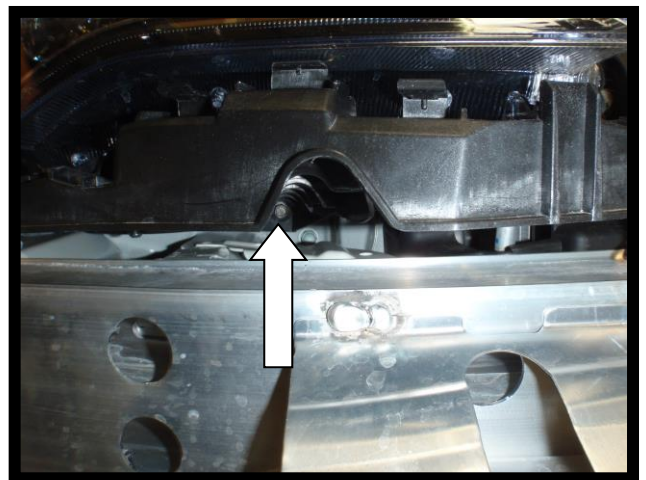
6. Undo the two bolts at the front of the bumper, the bumper is now free to remove.



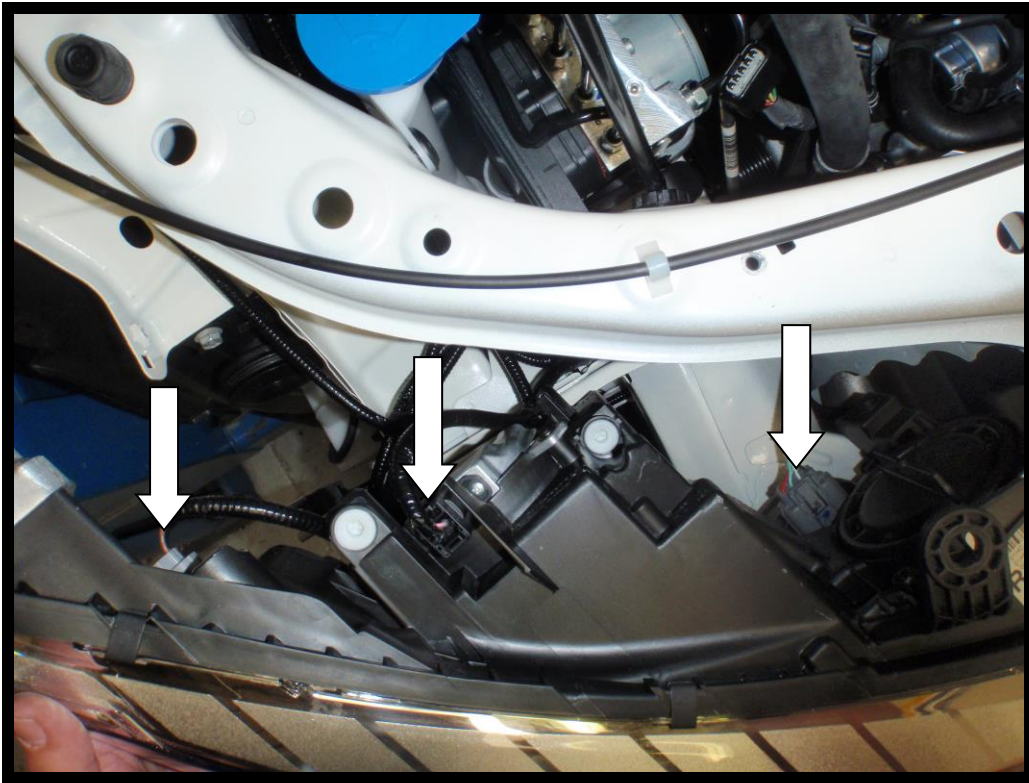
7. Undo the plastic clips on the wing cover and remove.



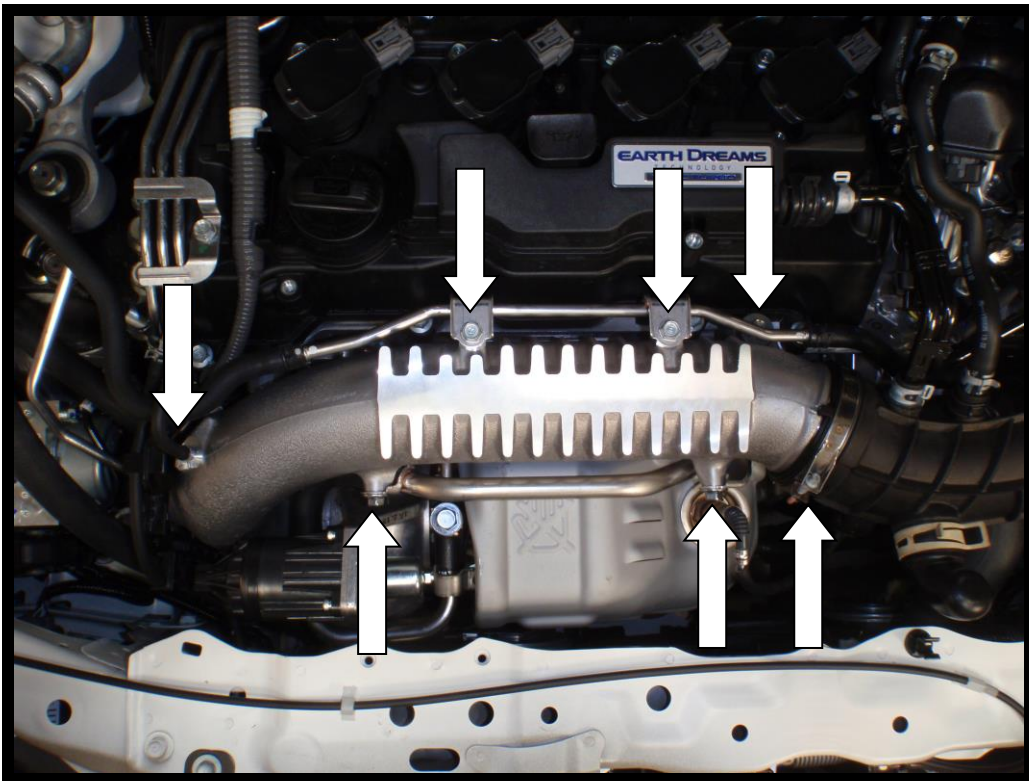
8. Undo the two bolts from under the headlight and pull the headlight forward.



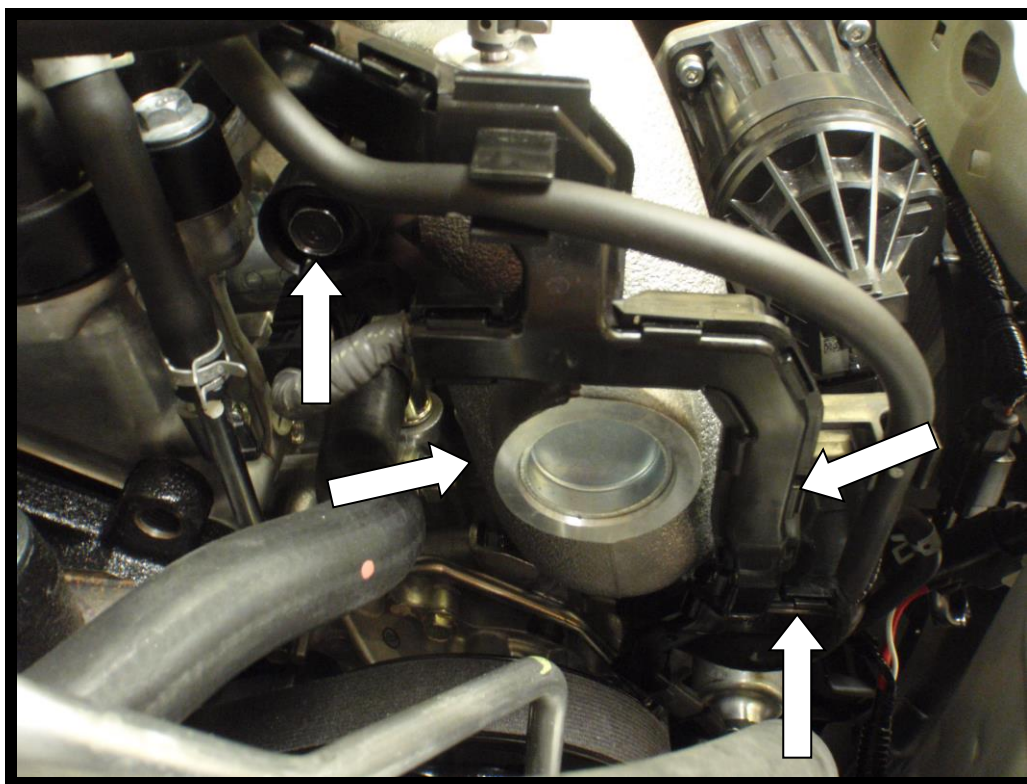
9. Once the head light is forward remove the wiring connections.



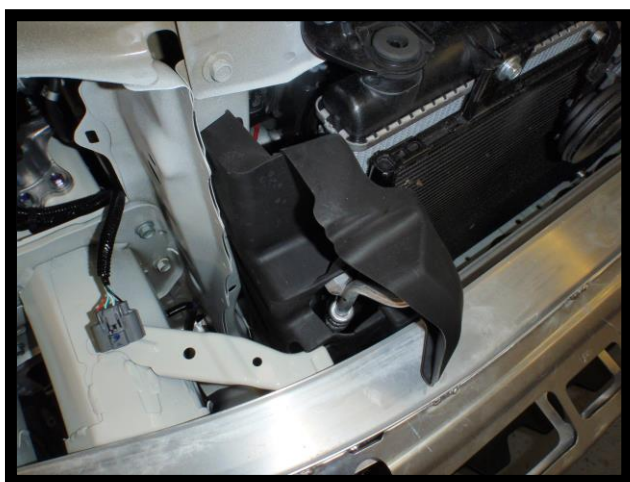
10. With the bumper and headlight removed you will now need to remove the inlet pipe. Undo the hose clip and pull away from the pipe, undo the four bolts holding the pipe work in position and one bolt at the back holding the inlet pipe in position. Remove the small rubber hose to the left.



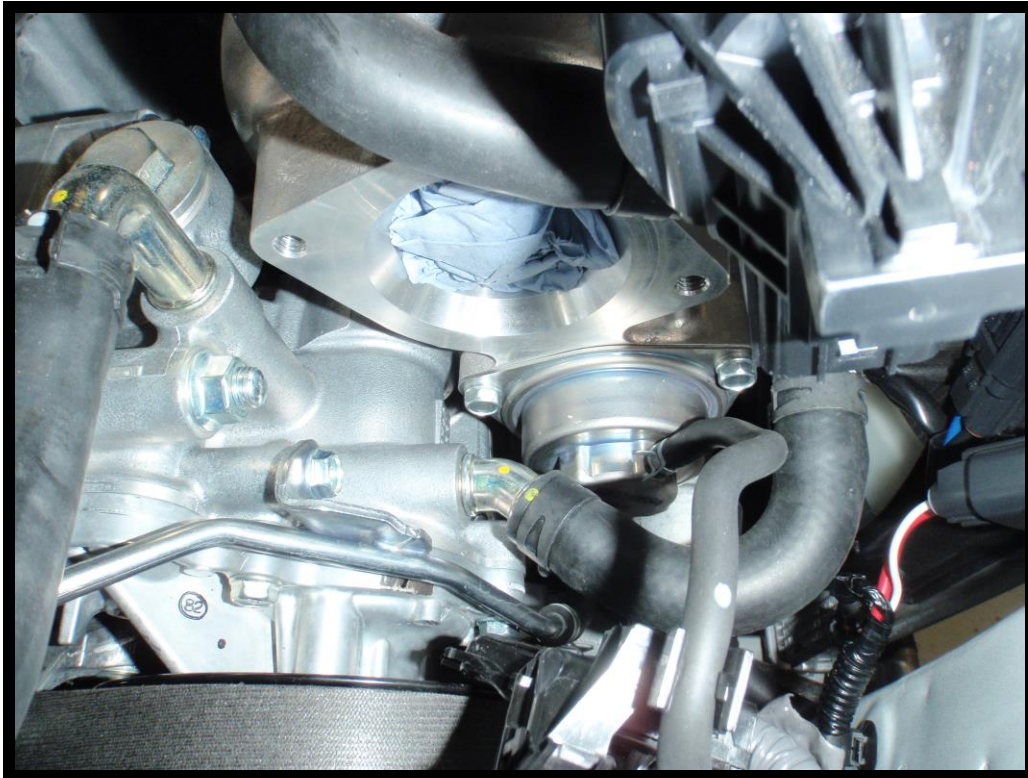
11. Undo the two bolts holding the plastic clip in position and move it as far out of the way as possible. Undo the two bolts from the flange of the pipe and remove.



12. To gain access to the dump valve, remove the rubber ducting and unplug the air conditioning pressure sensor.

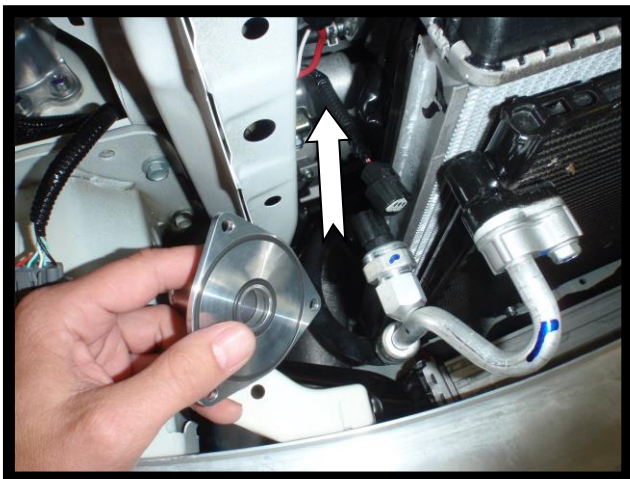


13. Unclip the vacuum hose, undo the three bolts and remove the dump valve.



14. Install the new recirculating valve through the gap between the radiator and body work. Bolt in position with bolts supplied in the kit and reconnect the vacuum hose.

Ensure the slot on the Forge valve is aligned with the slot on the turbo.



Installation is now complete! Refit all other parts following steps 1-12 in reverse order.

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