



VAUXHALL CORSA 1.0T ACTUATOR FITTING INSTRUCTIONS FMACVC1

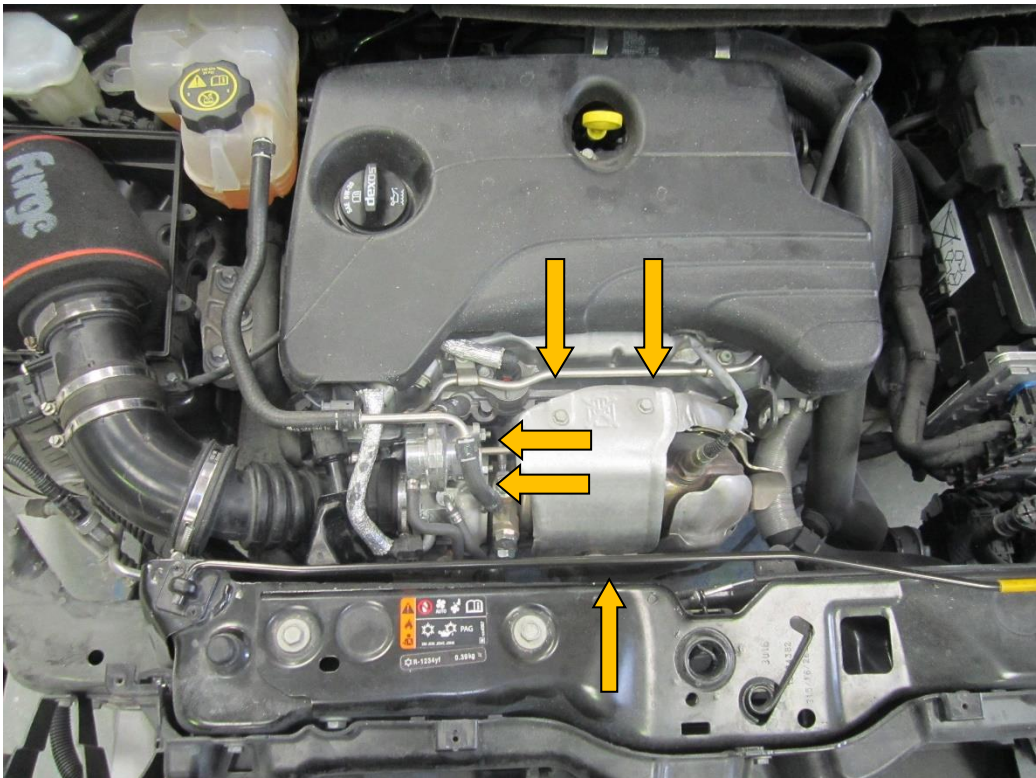
Please thoroughly read through and familiarize yourself with these instructions in their entirety prior to beginning any part of the installation process of any component. Please also ensure the vehicle and engine has cooled down sufficiently to avoid risking possible skin burns or other injury.

TOOLS NEEDED:

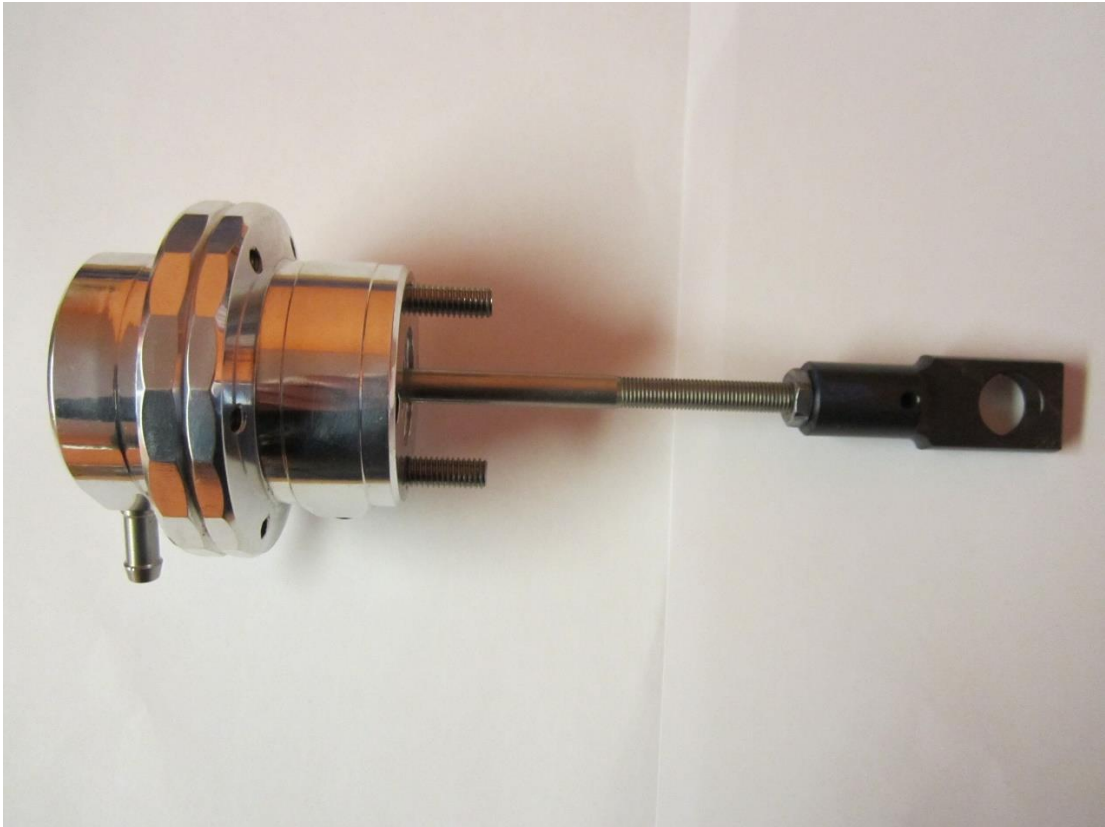
10mm socket drive or spanner

7.5mm drill bit and drill

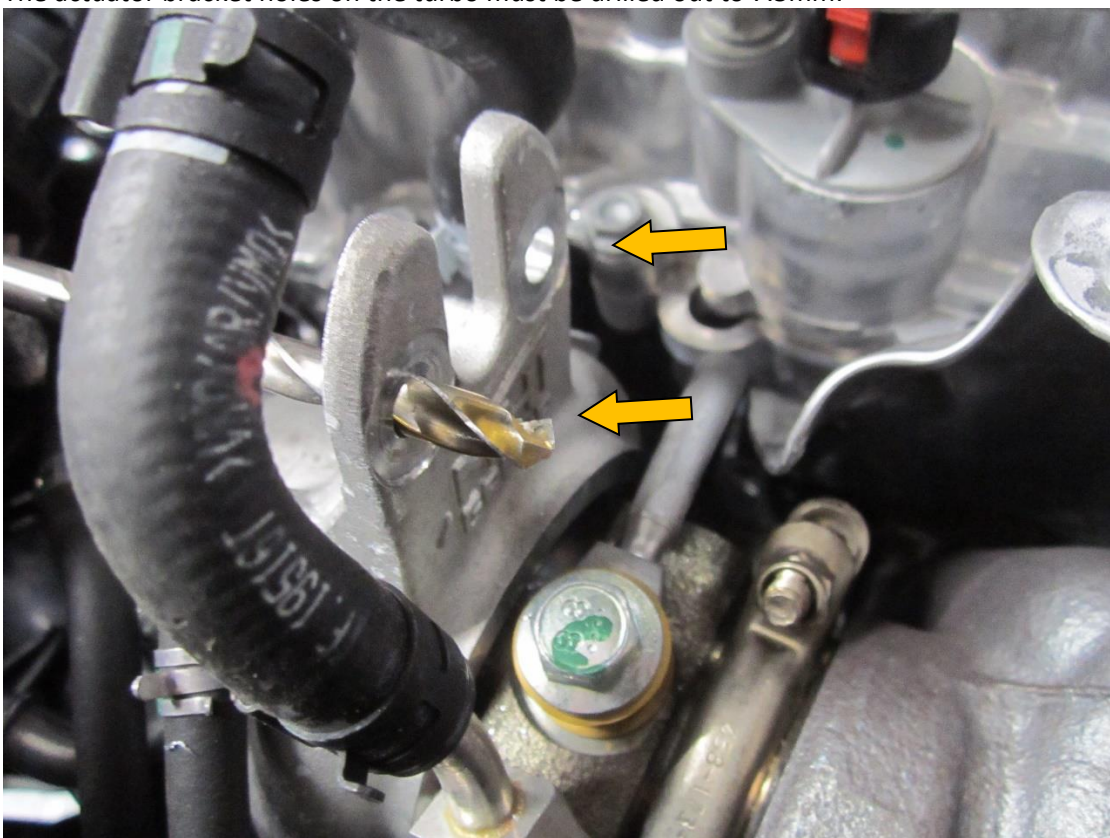
1. Using a 10mm socket drive or spanner remove the turbo heat shield and actuator.



2. Remove the turnbuckle from the oem actuator and transfer it to the Forge Motorsport actuator without fully tightening the lock nut.



3. The actuator bracket holes on the turbo must be drilled out to 7.5mm.



4. Install the Forge Motorsport actuator, when connecting the turnbuckle ensure the length is adjusted to keep the wastegate shut, a pre-tension on the actuator should be set between 2 and 3 rotations this is to ensure the wastegate stays shut under boost from the turbo .

5. Reverse step 1 to complete the installation.

